

# Researchers find way to cut food-irradiation levels by half

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A team of Texas AgriLife Research engineers has developed a way to cut by as much as half the amount of irradiation needed to kill 99.999 percent of salmonella, *E. coli* and other pathogens on fresh produce.

By packing produce in a Mylar bag filled with pure oxygen, Dr. Carmen Gomes, AgriLife Research food safety engineer, and her colleagues found they could significantly reduce the amount of radiation needed to kill those pathogens. Reducing the amount of radiation is not so much a safety measure as it is a way to preserve quality of the produce, she said.

The U.S. [Food and Drug Administration](#) recently approved the use of irradiation at dosages of up to 4,000 Gray on leafy greens such as spinach, Gomes said.

A Gray is a measure of ionizing [radiation dose](#) and it is equal to the absorption of 1 Joule of ionizing radiation by 1 kilogram of matter.

"That dosage was determined as what was necessary to achieve an 100,000-fold reduction of such pathogens as *E. coli* O157:H7 and salmonella," said Gomes, who is one of athethree-member Texas AgriLife Food Safety Engineering Team. "However, we know based on previous research conducted by our group that above 1 kilo Gray (1,000 Gray) the quality of leafy vegetables starts to decay and they lose their freshness."

An 100,000-fold reduction corresponds to a 99.999 percent kill rate,

according to Dr. Rosana Moreira, another member of the team.

"If you had 100,000 bacteria in your vegetable, it means you would end up with just one bacteria still living," Moreira said.

Though being exposed to a Gray of radiation would be lethal for a human, the radiation leaves no residue on the vegetables, and the vegetables are perfectly safe for human consumption after the process, according to Gomes.

"It is analogous to the heat treatment when you expose milk, juices and cans of vegetables to very high temperatures for a period of time to kill pathogens," Gomes said. "If we humans were exposed to the same heat treatment we would suffer heat trauma as well. Moreover, the irradiating process is very well regulated. The energy of electrons we use is too low to produce radioactive materials."

Also, ionizing radiation it is not so likely to reduce nutrients such as chlorophyll, carotenoids and valuable antioxidants as thermal processes do, said Dr. Elena Castell-Perez, the third member of the team.

"Ionizing radiation can actually enhance some nutrients such as carotene and other antioxidants," Gomes said. "And irradiated food stays fresh longer."

But no matter how healthy and safe to eat, few consumers would want their lettuce a bit on the mushy side. Consequently, the team was looking for ways to reduce the amount of [ionizing radiation](#) without reducing its effectiveness in killing pathogens.

An electron-beam gun is typically used to irradiate food for several reasons, Gomes said. Electron beams will kill pathogens without using a radioactive material for a source. But electron beams also generate

ozone, a corrosive form of oxygen, which is a drawback for many applications. However, ozone has a bactericidal function as well.

"Therefore, though it (ozone) was something that was considered detrimental in irradiation facilities, we decided to work to our benefit and use it synergistically with irradiation," Gomes said. "The question we asked was, 'What if we irradiate a bag of fresh produce with enough oxygen inside that it becomes ozone? Will that allow us to decrease the required dose?'"

Working with this concept, the researchers packed the vegetables in Mylar bags filled with pure oxygen, a nitrogen oxygen mix or plain air. Prior to bagging, the team uniformly inoculated both fresh and frozen spinach samples with a cocktail containing either salmonella or listeria cultures. They then subjected the sample bags to various levels of radiation, ranging from 0.2 to 1.25 kilo Gray.

After irradiation, the team tested the samples for pathogens. Their test showed modified packaging containing either pure oxygen or the nitrogen/oxygen mix increased the sensitivity of salmonella or listeria to radiation without changing the way the radiation affected the vegetables, Gomes said.

Better yet, she added, the ozone, the only byproduct that might be considered hazardous to human health, naturally reverts back to oxygen within an hour.

"So, there is no harm done at all," Gomes said "This allows the processor to irradiate the produce at lower doses and still kill the pathogens. The good thing about this is that product quality is assured."

The other widely used commercial means of removing pathogens on fresh produce is to either wash them with fresh water or use a water-bath

of 200 parts per million chlorine, Gomes said. Though both treatments are better than none at all, they are not effective at completely removing the pathogens, which can hide in deep recesses or air pockets within the produce.

But the pathogens can't hide from ionizing irradiation, and unlike chlorine treatments, the process doesn't leave an aftertaste, she said.

According to the Texas AgriLife Extension Service, foodborne diseases cause an estimated 76 million illnesses, 325,000 hospitalizations, and 5,000 deaths each year in the U.S. More information on foodborne illnesses can be found at the Family and Consumer Sciences website at [http://fcs.tamu.edu/fcs\\_programs/2010briefs/fpm-2010-brief.pdf](http://fcs.tamu.edu/fcs_programs/2010briefs/fpm-2010-brief.pdf) .

The AgriLife Research Food Safety Engineering Team began work in 2002 with a \$1 million U.S. Department of Agriculture grant. The team is the only one in the nation doing research that focuses on accurate dose calculations and dose distribution within a variety of complex-shaped foods, such as blueberries, bagged spinach and lettuce, mangoes and cantaloupes, according to team members.

Since the team's inception, they have worked with other technologies such as modified atmospheres and antimicrobial films. More info on the team and their work can be found at <http://moreira.tamu.edu/FSEngr/FSENGR.html> .

Provided by Texas A&M University

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